



SECTION 23 33 00 – DUCT ACCESSORIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. The general provisions of the Contract, including the Conditions of the Contract (General, Supplementary, and other Conditions) and Division 00 and 01 as appropriate, apply to the Work specified in this Section.
- B. Refer to all Sections, as well as the Specifications for the other various trades and materials and be thoroughly familiar with all provisions regarding all work.

1.2 SCOPE OF WORK

- A. This Section includes the following:
 - 1. Backdraft dampers.
 - 2. Manual volume control dampers.
 - 3. Motorized Dampers.
 - 4. Spin Collars.
 - 5. Fire Dampers.
 - 6. Turning vanes.
 - 7. Duct-mounted access doors and panels.
 - 8. Flexible connectors.
 - 9. Flexible ducts.
 - 10. Accessories hardware.

1.3 SUBMITTALS

- A. General: Submit the following in accordance with Conditions of Contract and Division 01 Specification Sections.
- B. Product data including details for materials, dimensions of individual components, profiles, and finishes for the following items:
 - 1. Backdraft dampers.
 - 2. Manual volume control dampers.
 - 3. Fire dampers.
 - 4. Duct-mounted access panels and doors.
 - 5. Flexible ducts.
- C. Shop drawings from manufacturer detailing assemblies. Include dimensions, weights, loadings, required clearances, method of field assembly, components, and location and size of each field connection. Detail the following:
 - 1. Special fittings, volume control damper installation (both manual and automatic), and transformers details.
 - 2. Fire damper installations, including sleeves and duct-mounted access door and panel installations.
- D. Product Certification: Submit certified test data on dynamic insertion loss; self-noise power levels; and airflow performance data, static pressure loss, and dimensions and weights.

1.4 QUALITY ASSURANCE

- A. NFPA Compliance: Comply with the following NFPA Standards:
 - 1. NFPA 90A, "Standard for the Installation of Air Conditioning and Ventilating Systems."
 - 2. NFPA 90B, "Standard for the Installation of Warm Air Heating and Air Conditioning Systems."

1.5 EXTRA MATERIALS

- A. Furnish extra materials matching products installed as described below, packaged with protective covering for storage and identified with labels describing contents. Deliver extra materials to Owner.

- 1. Fusible Links: Furnish quantity equal to 10 percent of amount installed.

PART 2 - PRODUCTS

2.1 BACKDRAFT DAMPERS

- A. Description: Suitable for horizontal or vertical installation.
- B. Frame: 0.063-inch-thick 6063T extruded aluminum.
- C. Blades: 0.025-inch-thick roll-formed aluminum.
- D. Blades: 0.050-inch-thick 6063T extruded aluminum.
- E. Blade Seals: Vinyl.
- F. Blade Axles: Nonferrous.
- G. Tie Bars and Brackets: Aluminum.
- H. Return Spring: Adjustable tension.
- I. Wing-Nut Operator: Galvanized steel, with 1/4-inch galvanized-steel rod.
- J. Adjustable Pressure Controls.
- K. Dampers to be Greenheck EM-30, Ruskin BD6, Pottorff BD-150, or approved equal.

2.2 MANUAL VOLUME CONTROL DAMPERS

- A. General: Provide factory-fabricated volume-control dampers, complete with required hardware and accessories. Stiffen damper blades to provide stability under operating conditions. Provide locking device to hold single-blade dampers in a fixed position without vibration. Close duct penetrations for damper components to seal duct consistent with pressure class. Provide end bearings or other seals for ducts with pressure classifications of 3 inches or higher. Extend axles full length of damper blades. Provide bearings at both ends of operating shaft.
- B. Standard Volume Control Dampers: Multiple or single-blade, parallel or opposed-blade design as indicated, standard-leakage rating, with linkage outside of air stream, and suitable for horizontal or vertical applications. Greenheck MDB-15, Ruskin MD-15, Pottorff CD-10 & MD-41, or approved equal.

2.3 MOTORIZED DAMPERS

- A. Mechanical Contractor shall furnish and install motorized dampers as indicated on mechanical and architectural drawings. Damper shall be opposed blade motorized type equivalent to Greenheck Model VCD-23, Ruskin CD36/OB, Pottorff CD-41, or equal. Motorized dampers shall be operated by 120/1/60 electric actuator as indicated on plans. Damper shall be complete with outboard support bearing, blade, and jamb seals. Dampers shall be low - leakage type. Dampers shall go to closed position when units are off unless otherwise noted.

2.4 SPIN COLLARS

- A. All round take-offs to round branch duct shall be made with 26-gauge spin-type collars with 26-gauge balancing dampers. These spin-collars shall be as manufactured by Flexmaster Model FLD, Dace MSD, or approved equivalent.
- B. The mounting groove shall be die-formed to assure constant fit control. Balancing dampers shall be factory-installed with spring loaded, retractable bearings and a positive locking wing-nut for easy adjustment.

2.5 FIRE DAMPERS

- A. General: UL labeled according to UL Standard 555 "Standard for Fire Dampers."
- B. Fire Rating: 1-1/2 or 3 hours, as indicated on Contract Drawings.
- C. Frame: Type B; fabricated with roll-formed, 22-gage, galvanized-steel; with mitered and interlocking corners.
- D. Mounting Sleeve: Factory-installed or field-installed galvanized steel.
 - 1. Minimum Thickness: 16 ga thick as indicated, and length to suit application.
 - 2. Factory installed sleeve shall be constructed of gauges as dictated by the manufacturers UL Listing.

- 3. Exceptions: Omit sleeve where damper frame width permits direct attachment of perimeter mounting angles on each side of the wall or floor, and thickness of damper frame meets sleeve requirements.
- E. Mounting Orientation: Vertical or horizontal as indicated.
- F. Blades: Roll-formed, interlocking, 22-gage galvanized steel (or as required by UL Listing). In place of interlocking blades, provide full-length, 21-gage, galvanized-steel blade connectors.
- G. Horizontal Dampers: Include a blade lock and stainless steel negator closure spring.
- H. Fusible Link: Replaceable, 212 deg F rated.
- I. Dampers shall be Greenheck FD-150-B, Ruskin IBD-20-B, Pottorff VFD-10B, or equal.

2.6 TURNING VANES

- A. Fabricate turning vanes according to SMACNA HVAC Duct Construction Standards, Figures 2-2 through 2-7.
- B. Manufactured Turning Vanes: Fabricate of 1-1/2-inch-wide, curved blades set at 3/4 inch) on center, support with bars perpendicular to blades set at 2 inches on center, and set into side strips suitable for mounting in ducts.
- C. Acoustic Turning Vanes: Fabricate of airfoil-shaped aluminum extrusions with perforated faces and fiber glass fill.

2.7 DUCT-MOUNTED ACCESS DOORS AND PANELS

- A. General: Provide construction and airtightness suitable for duct pressure class.
- B. Frame: Galvanized sheet steel. Provide with bend-over tabs and foam gaskets.
- C. Door: Double-wall, galvanized sheet metal construction with insulation fill and thickness, number of hinges and locks as indicated for duct pressure class. Provide vision panel where indicated. Provide 1-inch by 1-inch butt hinge or piano hinge and cam latches.
- D. Seal around frame attachment to duct and door to frame with neoprene or foam rubber seals.
- E. Insulation: 1-inch- thick fiber glass or polystyrene foam board.
- F. Access doors shall be Ruskin Model ADH-22, Kees ADH, Pottorff HAD, or approved equal.

2.8 FLEXIBLE CONNECTORS

- A. General: Flame-retarded or noncombustible fabrics, coatings, and adhesives complying with UL Standard 181, Class 1.
- B. Standard Metal-Edged Connectors: Factory-fabricated with a strip of fabric 3-1/2 inches wide attached to 2 strips of 2-3/4-inch-wide, 24-gage, galvanized sheet steel or 0.032-inch (0.8-mm) aluminum sheets. Select metal compatible with connected duct system. Fold and crimp metal edge strips onto fabric as illustrated in SMACNA HVAC Duct Standard, 1st Edition, Figure 2-19.

2.9 FLEXIBLE DUCTS

- A. General: Comply with UL 181, Class 1.
- B. Flexible Ducts – Insulated (2.33", R-6): Factory-fabricated, insulated, round duct, with an outer aluminum jacket, glass fiber insulation around a continuous inner liner.
 - 1. Reinforcement: Steel-wire helix encapsulated in the inner liner.
 - 2. Outer Jacket: Glass-reinforced, silver mylar with a continuous hanging tab, integral fiber glass tape, and nylon hanging cord.
 - 3. Outer Jacket: Polyethylene film.
 - 4. Inner Liner: Polyethylene film for low pressure, woven glass fiber for high pressure.
 - 5. Low pressure duct rated at 6" static pressure.
 - 6. Manufacturer: Thermaflex or approved equivalent.

2.10 ACCESSORIES HARDWARE

- A. Instrument Test Holes: Cast iron or cast aluminum to suit duct material, including screw cap and gasket and a flat mounting gasket. Size to allow insertion of pilot tube and other testing instruments and provide in length to suit duct insulation thickness.
- B. Splitter Damper Accessories: Zinc-plated damper blade bracket, 1/4-inch, zinc-plated operating rod, and a duct-mounted, ball-joint bracket with flat rubber gasket and square-head set screw.
- C. Flexible Duct Clamps: Stainless steel band with cadmium-plated hex screw to tighten band with a worm-gear action. Provide in sizes from 3 to 18 inches to suit duct size.

- D. Adhesives: High strength, quick setting, neoprene based, waterproof and resistant to gasoline and grease.
- E. Provide all necessary transformers, electrical components suitable for each system installation including duct damper controllers, fire dampers dampers.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine areas and conditions for compliance with requirements for installation tolerances and other conditions affecting performance of duct accessories. Do not proceed with installation until unsatisfactory conditions are corrected.

3.2 INSTALLATION

- A. Install duct accessories according to manufacturer's installation instructions and applicable portions of details of construction as shown in SMACNA standards.
- B. Install volume control dampers in lined duct with methods to avoid damage to liner and to avoid erosion of duct liner.
- C. Provide test holes at fan inlet and outlet and elsewhere as indicated.
- D. Install fire dampers according to the manufacturer's UL-approved printed instructions.
- E. Install fusible links in fire dampers.
- F. Label access doors according to Division 23 for "Mechanical Identification."

3.3 ADJUSTING

- A. Adjust duct accessories for proper settings.
- B. Adjust fire dampers for proper action.
- C. Final positioning of manual dampers is specified in Division 23 Section "Testing, Adjusting, and Balancing."

END OF SECTION 23 33 00